

This certificate is granted and awarded by the authority of the Nadcap Management Council to:

### Pankl Aerospace Systems Europe GmbH

Industriestrasse West 4 Kapfenberg, 8605 Austria

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturer's List (QML), to the revision in effect at the time of the audit for:

### Chemical Processing

Certificate Number: 17317208709 Expiration Date: 29 February 2024 Accreditation Length: 18 Months

**Jay Solomond** 

**Executive Vice President & Chief Operating Officer** 



#### SCOPE OF ACCREDITATION

#### Chemical Processing

#### Pankl Aerospace Systems Europe GmbH

Industriestrasse West 4 Kapfenberg, 8605 Austria

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

#### **AC7000 - AUDIT CRITERIA FOR NADCAP ACCREDITATION**

### AC7108 Rev J - Nadcap Audit Criteria for Chemical Processing (to be used on audits on/AFTER 12-Jun-2022)

AC7108/01— Painting Dry Film Coatings and Sol Gel as a Preparation for Paint – AC7108/1 must also be selected

AC7108/02 – Etch Inspection Processes and Pre–Penetrant Etch – AC7108/2 must also be selected

AC7108/04 – Solution Analysis and Testing – AC7108/4 must also be selected

AC7108/06 - Cleanliness Verification - AC7108/6 must also be selected

AC7108/09 – Electroplating and Electroforming – AC7108/9 must also be selected

General Cleaning and Pre-Cleaning

Alkaline Cleaning (If Titanium Alkaline Cleaning is also carried out then please check Chemical Cleaning – Titanium Cleaning – Alkaline" also)

Semi-Aqueous Cleaning

Solvent Cleaning

Ovens Used for Thermal Treatments at a Set Point above 250°F

Ovens for Thermal Treatments with a set point at or below 250°F (121°C) or for Miscellaneous Heating Processes, e.g. Part Drying.

## AC7108/1 Rev E - Nadcap Audit Criteria for Painting & Dry Film Coatings (to be used on audits on/AFTER 12-Jun-2022)

Dry Film Lubricant Coatings Painting

# AC7108/2 Rev H - Nadcap Audit Criteria for Etch Inspection Processes (Anodic Etch, Blue Etch, Anodize, Local, Macrostructure, Nital/Temper) and Pre-Penetrant Etch (to be used on audits on/AFTER 12-Jun-2022)

**Etch Inspection Processes** 

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Nital/Temper Etch Immersion – Nital

# AC7108/4 Rev C - Nadcap Audit Criteria for Solution Analysis and Testing in Support of Chemical Processing to AC7108 (To Be Used On Audits Conducted On audits on/after 21 January 2018)

Solution Analysis In Support of AC7108

Testing Performed Internally In Support of the Chemical Process Accreditation

B10 – Adhesion Testing (Adhesion Tape Testing) In Support of AC7108

B16 – Coating Thickness Measurement In Support of AC7108

B20 – Porosity Testing In Support of AC7108

B23 – Other Testing In Support of AC7108

## AC7108/6 Rev D - Nadcap Audit Criteria for Cleanliness Verification (to be used on audits on/AFTER 12-Jun-2022)

Manual Particle Counting

## AC7108/9 - Nadcap Audit Criteria for Electroplating and Electroforming (to be used on audits on/after 5 June 2016)

Electroplating

Copper Plating

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